

<b>BIOMOX PHARMACEUTICALS</b>			
<b>STANDARD OPERATING PROCEDURE</b>			
Version No.	11	Copy No.	
Supercedes No.	10	Effective Date:	25 February 2006
Page No.	5 of 5	Dated:	10 February 2006
	<b>Compiled by:</b>	<b>Approved by:</b>	<b>Controlled by:</b>
Name:	N.C. Maluleke	Prof R van Brummelen	J.M. Human
Signature:			
Date:	10 February 2006	10 February 2006	10 February 2006

**SEE SOP FILE: B2- PRODUCTION APPARATUS**

- B/002/1.3 -Weighing area**
- B/002/1.2 -Cleaning of Weighing Area**
- B/002/1.4 -Weighing label**
- B/002/2.1 -Automatic sieve (MX01)**
- B/002/2.2 -Cleaning of the Automatic Sieves (Mx01)**
- B/002/4.1 -Mixer CH240 (MM01)**
- B/002/4.2 -Cleaning of Mixer CH240 (MM01)**
- B/002/5.1 -Mixer Double Cone Blender (MM02)**
- B/002/5.2 -Cleaning of the Mixer Double Cone Blender (MM02)**
- B/002/5.3 -Calibration of the Mixer Timers**
- B/002/6.1 -Bakery mixer (MM03)**
- B/002/6.2 -Cleaning of the Bakery Mixer (MM03)**
- B/002/7.1 -Barrel Hoop Mixer (MM04,MM05)**
- B/002/7.2 -Cleaning of the Barrel Hoop Mixer (MM04,MM05)**
- B/002/9.1 -Cadmill Comminuting Mill/Fitzmill (MFM01)**
- B/002/9.2 -Cleaning of the Cad mill Comminuting Mill /Fitzmill (MFM01)**
- B/002/10.1 -Semi-automatic Capsules Filling Machine (MCF01,MCF02,MCF06)**
- B/002/10.2 -Cleaning of the Semi-automatic Capsule Filling Maching (MCF01,MCF02,MCF06)**
- B/002/11.1 -Automatic Capsule Filling machine: Hofliger & Karg GKF150St. (MCF03)**

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- B/002/11.2 -Cleaning of the Automatic Capsule Filling Machine: Hofliger & Karg GKF150 St. (MCF03)**
- B/002/12.1 -Automatic Capsule Filling Machine: PAM AF90T (MCF04)**
- B/002/12.2 -Cleaning of the Automatic Capsule Filling Machine: PAM AF90T (MCF04)**
- B/002/13.1 -Automatic Capsule Loading Machine AL90 and Manual Capsule Filling Machine MF30 (MCF05)**
- B/002/13.2 -Cleaning of the Automatic Capsule Loading Machine AL90 and Manual Capsule Filling Machine MF30 (MCF05)**
- B/002/14 -Single Sided Rotary Tablet Machine: Manesty B3B (MT01), CADMAC CMD 3B-16 (MT02,MT04) & MT05)**
- B/002/15.1 -Manufacturing-Tablet Machine model CADMAC CMB 3 B-27 (DOUBLE SIDED ROTARY MACHINE)**
- B/002/15.2 -Cleaning Tablet Machine (MT01,MT02, MT04,MT05)**
- B/002/15.3 -Storage and cleaning of tooling (Punches And Change parts**
- B/002/15.4 -LOG: Tablet punches**
- B/002/15.4 -Issuing and Receival of tablet punches And dies.**
- B/002/17.1 -Capsule Polisher (MP01,MP03,MP04)**
- B/002/17.2 -Cleaning of the Capsule polisher (MP01, MP03, MP04)**
- B/002/18.1 -Tablet De-Duster (MP02,MP05,MP06)**

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- B/002/18.2 -Cleaning of the tablet De-Duster (MP02, MP05,MP06)**
- B/002/19.1 -Batch Counting Machine (MC02,MC03, MC04,MC05,MC06)**
- B/002/19.2 -Cleaning of the Batch Counting machine (MC02,MC03, MC04,MC05)**
- B/002/20.1 -Blister Packing Machine (MBP01)**
- B/002/20.2 -Cleaning of the Blister Packing Machine (MBP01)**
- B/002/21.1 -De-Blistering Apparatus (MDB01)**
- B/002/21.2 -Cleaning of the De-Blistering Apparatus (MDB01)**
- B/002/22.1 -Labelling Machine (ML01,ML02)**
- B/002/22.2 -Cleaning of the Labelling Machine (ML01, ML02)**
- B/002/23 -Sealing Apparatus**
- B/002/24.1 -Dehumidifier (MD01)**
- B/002/24.2 -LOG: Cleaning of the Dehumidifier**
- B/002/25 -Packing of drum on pallets**